Work Orde Wednesday, Octo												Page
Item ID: Revision ID:	D3262-5			Accept					Setup	Start		
	Сар	**								Stop		
Start Date: Required Date:	10/5/2011 10/14/2011	Start Qty: 5.00 Req'd Qty: 5.00	 	•	Cust Item I Customer:	D:					•	
Reference:		,	\ ·							-		
Approvals:	Process Pla	in: M.L. J	Date: 17 10	0≤Tooling:	Da	ıte:			Run	Start		
•	QC:		Date:	SPC (Y/N):	Da	ite:				Stop		
Sequence ID/ Work Center II)	Operation Description		Set Up/ Run Hours	Tool ID	Tool#	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Rev	ision Nbr					4					
D3262	Е				x 1/2 1/2							
100 Bandsaw		BAND SAW		0.00					 		wit	-
Jeaspa Bandsaw		Memo Cut blank	s: 6.000" x 0.500" x 5.400"	0.00 long Bar	//-10-06			5	Ø	{		
110 		HAAS CNC VERTIC	AL MACHINING #1	0.00	•					·		

HAAS 1 HAAS CNC vertical machine #1

0.00 RQ 11.10.12

Machine as per dwg D3262
Machine as per Folio FA902 and Dwg D3262
FOLIO REV:
DWG REV:
TAP USING JIG DT9636

Deburr

Memo

Dart Aerospace Ltd	Dart	Aeros	pace	Ltd
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								e t ,
W/O:	T		W	ORK ORDER CHANGE	E S			
DATE	STEP	PRO	CEDURE CHA	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQA:	Date: _	
Resolution:			Dispositio	n:	QA: N/C Clo	sed:	Date: _	
NCR:		V	VORK ORD	ER NON-CONFORMA	NCE (NCR)		
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Action Description Chief Eng	Sign &	Verification Section C	Approval Chief Eng	Approval QC Inspector
			Office Eng	Office Eng	Date	***		
			-					
			·					t

Page 2

Item ID:

Revision ID:

Wednesday, October 05, 2011 1:59:09 PM

D3262-5

Cap Item Name:

Start Date:

10/5/2011

OC:

Required Date: 10/14/2011

Start Oty: 5.00 Req'd Qty: 5.00 Accept



Setup Start

Stop

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Date:

Tooling:

0.00

0.00

SPC (Y/N):

Date:

Date:

Run

Start



Stop

Sequence ID/ **Work Center ID**

120

Quality Control

Operation Description

QC2- Inspect parts off machine FAI/FAIB

Memo

Set Up/ **Run Hours**

Tool ID

Code

Tool#

Reject Accept Qty

Qty

Reject Number

Insp. Stamp

20 10.10.12 <u>5</u>

Plan

130 QC

Quality Control

OC8- Inspect parts - second check

Memo

0.00

0.00

A.d 11/10/12

Identify as per dwg & Stock Location:

0.00

0.00

5 Sp 11-10-13.

140

Packaging

Packaging

Memo

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W/O:			WO	RK ORDER CH	IANGES					
DATE	STEP	PR	OCEDURE CHAI	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Categ	jory:	NC	R: Yes	No DQ	4 :	Date:	
	R	esolution:	Disposition):	Q	A: N/C Clo	sed:		Date: _	
NCR:			WORK ORDE	R NON-CONF	ORMANC	E (NCR)			
DATE	STEP	Description of NC		Corrective Action	Section B		Verific	ation	Approval	Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Descri	ption	Sign & Date	Section	on C	Chief Eng	QC Inspector
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Work Order ID 74724

Page 3

Wednesday, October 05, 2011 1:59:09 PM

Item ID:

D3262-5

Accept



Setup Start



Run



Revision ID:

Item Name: Cap

10/5/2011 **Start Date:**

Required Date: 10/14/2011

Start Qty: 5.00

Req'd Qty: 5.00

Cust Item ID: Customer:

Reference:

Approvals:

Process Plan:

Memo

Date:

Tooling:

Date:

Start

Stop



Operation

Description

Date:

SPC (Y/N):

Set Up/

Date:

Tool # Plan

Stop

Sequence ID/

Work Center ID

150

QC21- Final Inspection - Work Order Release

Run Hours

0.00

Tool ID

Accept Code Qty

Reject Qty

Reject Number

Insp. Stamp

Quality Control

0.00

W/O: DATE STEP PROCEDURE CHANGE By Date Qty Chief Eng / Chief Eng / Prod Mgr Approval Chief Eng / Prod Mgr Part No: PAR #: Fault Category: NCR: Yes No DQA: Date: Resolution: Disposition: QA: N/C Closed: Date: NCR: WORK ORDER NON-CONFORMANCE (NCR) DATE STEP Description of NC Section A Description of NC Section A Corrective Action Section B Date Verification Section C Chief Eng Approval Chief Eng App	val ctor
Part No:	
Resolution:	
Resolution:	•
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Resolution:	
Resolution:	
Resolution:	
NCR: WORK ORDER NON-CONFORMANCE (NCR) DATE STEP Description of NC Section A Approval Initial Action Description Sign & Section C Chief Eng. OC Inspec	_
DATE STEP Description of NC Section A Section B Section B Section C Section A Section C Section	
DATE STEP Description of NC Section A Description of NC Initial Action Description Sign & Verification Section C Chief Eng. OC Inspec	
Section A Initial Action Description Sign & Section C Chief Eng. OC Inspec	

Picklist Print

Wednesday, October 05, 2011 1:59:25 PM

Work Order ID: 74724

Parent Item: D3262-5

Parent Item Name: Cap



Start Date: 10/5/2011

Required Date: 10/14/2011

Start Qty: 5.00

Required Qty: 5.00

Comments:

IPP REV:A NEW ISSUE 10-01-19 JLM VERIFIED BY:EC

Rev:B as per ECN10-571 DD 10.05.10 verified:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Primary Item Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B0.500X06.00		Purchased	No		100	f	30.2500	0.96	5.052632	2		

IPP

6061-T6 Bar .500 x 6.00

 Location
 Loc Oty
 Loc Code

 MAT004
 30.25

 112567
 14.25

112567 14.25 115045 16 -DL 11-16-05

5.1

Page 1

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Part No	:	PAR #:	Fault Cate	gory:	_ NCR:	Yes N	o DQ	A:	Date: _	
	R	esolution:	Disposition	n:	_ QA: N	/C Clos	sed:		Date: _	
NCR:			WORK ORD	ER NON-CONFORM	ANCE (NCR)				
DATE	STEP	Description of NC			ion B		Verific	cation	Approval	Approval
DATE	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Secti	on C	Chief Eng	QC Inspector
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DART AEROSPACE LTD	Work Order:	74724
Description: Cap	Part Number:	D3262-5
Inspection Dwg: D3262 Rev: E		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing	T-1	Actual		D-14	Method of	0 1 -
Dimension	Tolerance	Dimension	Accept	Reject	Inspection	Comments
0.45	+/-0.030	.432			20102	
0.25	+/-0.030	.248			PQ.96	
Ø0.875	+/-0.010	. 875				
Ø5.005	+0.010/-0.000	5.005				
R0.063	+/-0.010	,663				
0.080	+/-0.010	.082				
0.13	+/-0.030	-128				•
0.070 x 45°	+/-0.010 x 0.5°	. 075				
Ø5.165 Ref	+/-0:010	5.167				
1.63	+/-0.030	1.623				VI WALLEY CO.
3.25 Ref	+/-0.030	3.246				
9/16-18 UNF-3B	N/A	£'				
3/4-16 UNF-3B	N/A	15				
				-		
0.091	+0.007/-0.008	.092				
R0.03	+/-0.010	203				
R0.02	+0.00/-0.01	2.01				
45°	+/-0.5°	450				
30°	+/-0.5°	300				
Ø0.588	+0.005/-0.000	, 589		_		
Ø0.696	+0.007/-0.008	.690				
0.101	+0.008/-0.007	. 103				
R0.03	+/-0.010	1203				
R0.02	+0.00/-0.01	12.01				
45°	+/ - 0.5°	450				
30°	+/-0.5°	30-				
Ø0.771	+0.005/-0.000	,772				
Ø0.882	+0.008/-0.007	,875			. 11	

Measured by:	Audited by:	b. A	Preliminary Approval:	
Date: 1 . 10 . 12	Date:	11/10/12	Date:	

Rev	Date	Change	Revised	l by	Approved
Α	10.06.07	New Issue	1 1/1 /	X	A A
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Dart Aerosp	pace Ltd
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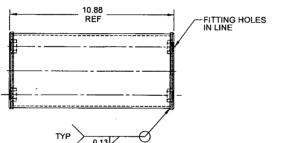
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NCR:			WORK OR	DER NON	-CONFORM	ANCE	(NCR)				
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action	Action Sect on Description Chief Eng	ion B	Sign & Date	Verific Section	ation on C	Approval Chief Eng	Approval QC inspector
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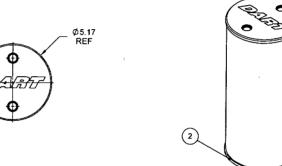
NOTE: Date & initial all entries

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

QTY -041 ITEM DESCRIPTION X D3262-041 CANISTER ASSEMBLY D3262-1 D3262-3 TUBE

SHOP COPY RETURN TO ENGINEERING **UNCONTROLLED COPY** SUBJECT TO AMENDMENT WITHOUT NOTICE WORK ORDER NO. +4724 M.L.J 11/10/05





D3262-041 CANISTER ASSEMBLY

	IOTES:	
1) MATERIAL: N/A	
2) FINISH: CHEMICAL CONVERSION COAT PER QSI 005 4.1	
	POWDER COAT ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3	
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED	
4	ÚNITS: INCHES UNLESS OTHERWISE NOTED	
5	S BREAK SHARP EDGES: 0.005 TO 0.010 MAX	
6	DENTIFICATION: IDENTIFY WITH DART P/N "D3262-041" AND B/N USING FINE POINT PERMANENT INK MARKET	R
) WEIGHT: 2.51 lbs	• •
ė	LIQUID PENETRANT INSPECT PER ASTM E1417 LEVEL 1 OR	
	PRESSURIZE TO 10 psi AND SUBMERGE UNDER WATER TO CHECK FOR LEAKS	

Ε	0.25 WA 5); ADD	S 0.45 (ZNC7- DIMENSION (2	4, C7-5); 0.13 WAS 0.33 (ZN B7-4, B7- ZN B1-4, D1-5, B1-5)	RF	10.05.03
D	ADD D3 TO EQU 09-004	262-043/-5 (ZN IAL TOOL DIM	B5-2; B5-5); REVISE DIMENSIONS ENSIONS (ZN B2-4; C2-4) PER CAR	RF	09.12.30
С	Ø5.16	5 WAS Ø5.1	90	RF	06.08.31
В	ADD P	RESSURE T	ESTING OPTION	MB	05.02.14
Α	NEW IS	SUE		RF	04.05.06
REV.			DESCRIPTION	BY	DATE
DESIGN	1	RF	DART AEROSPA	CFI	TD
DRAW	١	RF	HAWKESBURY, ONTAR		1
CHECK	ED	₫.	DRAWING NO.		REV. E
MFG. A	PPR.	91	D3262		SHEET 1 OF 5
APPRO	VED	10	TITLE		SCALE
DE APF	R.	-#-	FUEL PURGE CANIS	TER	итѕ
DATE	10.0	5.03	COPYRIGHT © 2004 BY DART A THIS DOCUMENT OF PRIVATE AND CONTRIBUTION, AND IS SUPPLIED NOT TO SE USED FOR ANY PURPOSE OR COMPANION WRITTEN PERSONS ON PROM DARF AS	ON THE EXPRES	S CONDITION THAT IT IS

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W/O:			WO	RK ORDER CHANG	ES			
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Part No	:	PAR #:	Fault Categ	jory:	NCR: Yes	No DQA:	Date: _	
	Re	esolution:	Disposition	:	_ QA: N/C Clo	sed:	Date: _	
NCR:		,	WORK ORDE	R NON-CONFORMA	NCE (NCR))		
	0750	Description of NC	<u> </u>	Corrective Action Section		Verification	1 Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector

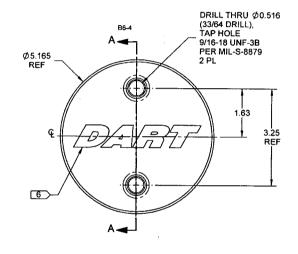
D3282-043 CANISTER ASSEMBLY D5151 D5		8 7	6	5	4	3	2 .	1
NOTES. 1) MATERIAL IVA 2) FINISH CHIMCHE CONVERSION COAT PER 051 005 4.1 2) FINISH CHIMCHE COAT ASSEMBLY WHITE (4.0.8) IPER DART OS 1005 4.3 3) TOLERANCES FOR DATT OS 101 08 INLESS OTHERWISE NOTED 4) UNITS INCHES UNLESS OTHERWISE NOTED 5) DEBURIESCATOR INSESSION INCHES OTHERWISE NOTED 6) DEBURIESCATOR INSESSION INCHES OTHERWISE NOTED 7) WEIGHT 2.50 INS	D					1	X D3262-043 CAI	IISTER ASSEMBLY
NOTES: 1) MATÉRIAL: N/A 2) FINISH: CHEMICAL CONVERSION COAT PER QSI 005 4.1 2) FINISH: CHEMICAL CONVERSION COAT PER QSI 005 4.1 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED 4) UNITS: INCHES UNLESS OTHERWISE NOTED 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3262-043" AND B/N USING FINE POINT PERMANENT INK MARKER 7) WEIGHT: 2.50 lbs 8) LIQUID PENETRANT INSPECT PER ASTM E1417 LEVEL 1 OR PRESSURIZE TO 10 psi AND SUBMERGE UNDER WATER TO CHECK FOR LEAKS 9) WELD CAPS WITH 3/4-16 TAP TOP HOLE IN LINE WITH 9/16-18 TAP BOTTOM HOLE DESIGN RF DART AFROSPACE LTD AMMESBURY: ONTARIO, CANADA CHECKED DRAWIN RF HAWKESBURY: ONTARIO, CANADA CHECKED DRAWIN RF DRAWIN RF HAWKESBURY: ONTARIO, CANADA CHECKED DRAWIN RF HAWKESBURY: ONTARIO, CANADA DRAWIN RF HAWKESBURY: ONTARIO, CANADA THE SCALE DE APPROVED TITLE SCALE FUEL PURGE CANISTER MS SCALE	C	9/16-18 UNF-3B	REF	9 3/4-16 UNF-3B	REF .		The state of the s	C
1) MATERIAL: N/A 2) FINISH: CHEMICAL CONVERSION COAT PER QSI 005 4.1 POWDER COAT ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED 4) UNITS: INCHES UNLESS OTHERWISE NOTED 4) UNITS: INCHES UNLESS OTHERWISE NOTED 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX 6) IDENTIFICATION: IDENTIFY WITH DART P'/N "D3262-043" AND B/N USING FINE POINT PERMANENT INK MARKER 7) WEIGHT: 2.50 lbs 8) LIQUID PENETRANT INSPECT PER ASTM E1417 LEVEL 1 OR PRESSURIZE TO 10 psi AND SUBMERGE UNDER WATER TO CHECK FOR LEAKS 9) WELD CAPS WITH 3/4-16 TAP TOP HOLE IN LINE WITH 9/16-18 TAP BOTTOM HOLE DESIGN RF DART AEROSPACE LTD DRAWN RF HAWKESBURY. ONTARIO, CANADA CHECKED DRAWING RO. REV. E PRESSURIZE TO 10 psi AND SUBMERGE UNDER WATER TO CHECK FOR LEAKS 9) WELD CAPS WITH 3/4-16 TAP TOP HOLE IN LINE WITH 9/16-18 TAP BOTTOM HOLE DE APPROVED TITLE SCALE DE APPR. FUEL PURGE CANISTER NTS	В			D3262-043 CANISTER	ASSEMBLY			В
1) MATERIAL: N/A 2) FINISH: CHEMICAL CONVERSION COAT PER QSI 005 4.1 POWDER COAT ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED 4) UNITS: INCHES UNLESS OTHERWISE NOTED 4) UNITS: INCHES UNLESS OTHERWISE NOTED 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX 6) IDENTIFICATION: IDENTIFY WITH DART P'/N "D3262-043" AND B/N USING FINE POINT PERMANENT INK MARKER 7) WEIGHT: 2.50 lbs 8) LIQUID PENETRANT INSPECT PER ASTM E1417 LEVEL 1 OR PRESSURIZE TO 10 psi AND SUBMERGE UNDER WATER TO CHECK FOR LEAKS 9) WELD CAPS WITH 3/4-16 TAP TOP HOLE IN LINE WITH 9/16-18 TAP BOTTOM HOLE DESIGN RF DART AEROSPACE LTD DRAWN RF HAWKESBURY. ONTARIO, CANADA CHECKED DRAWING RO. REV. E PRESSURIZE TO 10 psi AND SUBMERGE UNDER WATER TO CHECK FOR LEAKS 9) WELD CAPS WITH 3/4-16 TAP TOP HOLE IN LINE WITH 9/16-18 TAP BOTTOM HOLE DE APPROVED TITLE SCALE DE APPR. FUEL PURGE CANISTER NTS								
6) IDENTIFY WITH DART P/N "D3262-043" AND B/N USING FINE POINT PERMANENT INK MARKER 7) WEIGHT: 2.50 lbs 8) LIQUID PENETRANT INSPECT PER ASTM £1417 LEVEL 1 OR PRESSURIZE TO 10 psi AND SUBMERGE UNDER WATER TO CHECK FOR LEAKS 9) WELD CAPS WITH 3/4-16 TAP TOP HOLE IN LINE WITH 9/16-18 TAP BOTTOM HOLE 6) IDENTIFY WITH DART P/N "D3262-043" AND B/N USING FINE POINT PERMANENT INK MARKER CHECKED DRAWN RF HAWKESBURY, ONTARIO, CANADA CHECKED DRAWN RF HAWKESBURY, ONTARIO, CANADA OHECKED DRAWN RF HAWKESBURY, ONTARIO, CANADA APPROVED DRAWN ND THILE SCALE DE APPR. DE APPR. FUEL PURGE CANISTER NTS	_	2) FINISH: CHEMICAL CONVERSION COA	LITE // 3 & 1) DED DADT OO! OOK / 3				R'	2010 -05- 97
DATE 10.05.03 COPYRIGHT 20 AND 8T DATE A SENDS PACE LTD TO SEND AND A SEND A SEND AND A SEND A SEND AND A SEND A SEND AND A SEND A SEND AND A SEND A SEND AND A SEND A SEND AND A SEND A SEND AND A SEND A SEND AND A SEND A	A	6) IDENTIFICATION: IDENTIFY WITH DAR 7) WEIGHT: 2.50 lbs	T P/N "D3262-043" AND B/N USING FINE F			DRAWN CHECKED MFG. APPR. APPROVED DE APPR.	DRAWING NO. D3262 TITLE FUEL PURGE	REV. E SHEET 2 OF 5 SCALE CANISTER NTS

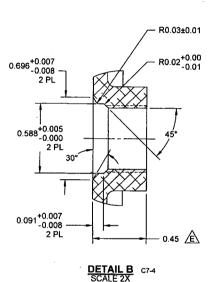
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		Description of NC			ion B	Verifi	cation	Approval	Approval
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8 3 Ø5.00 REF С 0.13 REF **D3262-1 TUBE** NOTES:
1) MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM TUBING, 5.00 OD x 0.125 WALL PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8 REF. DART SPEC. M6061T6T5.000W.125
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED 4) UNITS: INCHES UNLESS OTHERWISE NOTED 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX 6) IDENTIFICATION: NONE 7) WEIGHT: 1.96 ibs 8) PART IS SYMMETRICAL ABOUT CENTERLINE DESIGN DART AEROSPACE LTD DRAWN RF HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. E D3262 MFG. APPR. SHEET 3 OF 5 APPROVED TITLE SCALE FUEL PURGE CANISTER DE APPR. NTS COPYRIGHT © 2004 BY DART AEROSPACE LTD
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NOT TO BE USED FOR ANY PURPOSE ON CONFID OR COMMUNICATED TO ANY OTHER PERSON DATE 10.05.03 8 5 3 2

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DATE	STEP	PRO	OCEDURE CHAN	GE	В	у	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Categ	ory:	NCR:	Yes N	o DQ/	\ :	_ Date: _	
	R	esolution:	Disposition	:	QA: N	C Clo	sed:		Date:	
NCR:			WORK ORDE	R NON-CONFORMA	NCE (I	VCR)				•
DATE	STEP	Description of NC		Corrective Action Section			Verific	ation	Approval	Approval
DAIL	SILF	Section A	Initial Chief Eng	Action Description Chief Eng		ign & Date	Secti	on C	Chief Eng	QC Inspector
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Æ 0.25 Ø0.875 2 PL \$ 05.005 +0.010 0.000 R0.063 TYP 0.070 x 45° CHAMFER 0.080 0.13 TYP TYP





SECTION A-A C5-4

D3262-3 CAP

NOTES:
NOTES: 1) MATERIAL: 6061-T6/T651 ALUMINUM BAR
PER QQ-A-200/8 OR QQ-A-225/8
REF. DART SPEC. M6061T6B
2) FINISH: NONE

2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: ENGRAVE 'DART' LOGO AS SHOWN USING 0.75 HIGH x 0.010 DEEP (MAX) LETTERS WITH TOOL RADIUS OF 0.25 MIN
7) WEIGHT: 0.28 lbs
8) PART IS SYMMETRICAL ABOUT CENTERLINE

DESIGN	RF	DART AEROSPACE L	TD
DRAWN	RF	HAWKESBURY, ONTARIO, CANA	
CHECKED	45.	DRAWING NO.	REV. E
MFG. APPR.	9/	D3262	SHEET 4 OF 5
APPROVED	149	TITLE :	SCALE
DE APPR.	-#-	FUEL PURGE CANISTER	NTS
DATE 10.0	5.03	COPYRIGHT © 2004 BY DART AEROSPACE THIS DOCUMENT IS PROVIDE AND COMPRIBENTIAL AND IS SUPPLIED ON THE EXPRESS ON COPIED OR COMMUNICATED TO ANY OTHER OFFICE OR COPIED OR COMMUNICATED TO ANY OTHER OTHER OFFICE OR COPIED OR COMMUNICATED TO ANY OTHER OFFICE OR COPIED	IS CONCETTON THAT IT IS

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Part No		PAR #:							
	R	esolution:	Disposition	l:	QA: N/C C	losed:		Date: _	
NCR:		V	WORK ORDE	R NON-CONFORMA	NCE (NC	₹)			
54		Description of NC		Corrective Action Section		Verific	ation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign of Date	& Section		Chief Eng	QC Inspector
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8 2 0.091+0.007 -0.008 R0.03±0.01 R0.02^{+0.00} Ø0.696^{+0.007} D Ø0.588+0.005 DRILL THRU Ø0.516 0.25 Æ (33/64 DRILL), B7-5 TAP HOLE Ø5.165 9/16-18 UNF-3B REF PER MIL-S-8879 Ø0.875 2 PL 1.63 -D c2-5 Ø5.005⁺0.010 -0.000 Œ REF R0.063 TYP 0.101^{+0.008} -0.007 R0.03±0.01 R0.02^{+0.00} Ø0.882^{+0.008} -0.007 -E A2-5 0.070 x 45° CHAMFER C 0.080 0.13 . U.13 <u>€</u> TYP DRILL THRU Ø0.688 (11/16 DRILL), TAP HOLE 3/4-16 UNF-3B Ø0.771+0.005 -0.000 SECTION C-C D5-5 PER MIL-S-8879 Æ 0.45 D3262-5 CAP NOTES:
1) MATERIAL: 6061-T6/T651 ALUMINUM BAR
PER QQ-A-200/8 OR QQ-A-225/8
REF. DART SPEC. M6061T6B
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: PROPANCE DART DESIGN DART AEROSPACE LTD DRAWN RF HAWKESBURY, ONTARIO, CANADA CHECKED DRAWING NO. 6) IDENTIFICATION: ENGRAVE 'DART' LOGO AS SHOWN USING 0.75 HIGH x 0.010 DEEP (MAX) LETTERS WITH TOOL RADIUS OF 0.25 MIN REV. E D3262 MFG. APPR. SHEET 5 OF 5 7) WEIGHT: 0.27 lbs 8) PART IS SYMMETRICAL ABOUT CENTERLINE APPROVED TITLE SCALE **FUEL PURGE CANISTER** DE APPR. COPYRIGHT © 2004 BY DART AEROSPACE LTD
THIS DOCUMENT OF ROTH THE CONTROL OF COMMINGTON TO BE LIKED FOR ANY PURPOSE ON COMED OR COMMINGTON TO THE METERS OF THE LIKED FOR ANY PURPOSE ON COMED OR COMMINGTON TO TO ANY OTHER PERSON DATE 10.05.03

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W/O:			W	ORK ORDER CHANG	ES					
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Part No	•	PAR #:	Fault Cat	egory:	NCR:	Yes N	lo DQA:		Date: _	- 13/
	R	esolution:	Dispositi	on:	QA: N	VC Clos	sed:		Date: _	
NCR:			VORK ORI	DER NON-CONFORM	ANCE ((NCR)				
		Description of NC		Corrective Action Sec	tion B		Verifica	tion	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	,	Sign & Date	Section		Chief Eng	QC Inspector
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		Docăriation of NC		Verification	Annroyal	Approval		
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section B Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspecto
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